

Date: Friday, 04/01/2008 2:46:43 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : LOCK CHANNEL
<b>Job Number</b> : 36577	
<b>Estimate Number</b> : 10358	
<b>P.O. Number</b> : <i>N/A</i>	<b>Part Number</b> : D2345
<b>This Issue</b> : 04/01/2008 <b>S.O. No.</b> : <i>N/A</i>	<b>Drawing Number</b> : D2345 REV.A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : <i>N/A</i> <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 29144	<b>Material</b> : <i>N/A</i>
<b>Written By</b> : <i>[Signature]</i>	<b>Due Date</b> : 11/01/2008 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <i>[Signature]</i>	
<b>Comment</b> : Est.RevB 99.05.31 Re-format DM Est Rev:C Now on Waterjet 06-10-26 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304S18GA	304/316 .050 Sheet
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**Comment:** Qty.: 0.0554 sf(s)/Unit Total : 1.1088 sf(s)  
 304/316 .050 Sheet *100997* *IB 8-1-7*

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2345

Dwg Rev: *A* *IB 8-1-7*Prog Rev: *A*

2-Deburr if necessary

*[Signature]* 08/01/08 *(20)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
 Deburr if necessary.

*820*  
*N/A m 08/01/08*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2345 PAR #: N/A Fault Category: Prod/FAB ASS <sup>new & small</sup> NCR: Yes No DQA: D Date: 08/01/14  
 QA: N/C Closed:   Date:  

NCR: <u>36577</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/14	#60	# parts scrap. - were not placed in the sig correctly, resulting in un-even bending, and will not assemble properly	<i>[Signature]</i>	Scraped, no replace  Qty <u>(x7)</u>  <del>Need</del> New Jig <i>[Signature]</i>	mf. 08-01- 10.	<i>[Signature]</i> 08/01/14	<i>[Signature]</i>	<i>[Signature]</i>

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK CHANNEL

Job Number: 36577

Part Number: D2345

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2345 using DT8241

ml 08/01/08 X20

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/10 (P90) See previous page

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: BA

mf 08-01-10 (13)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

13 08/01/11

Job Completion



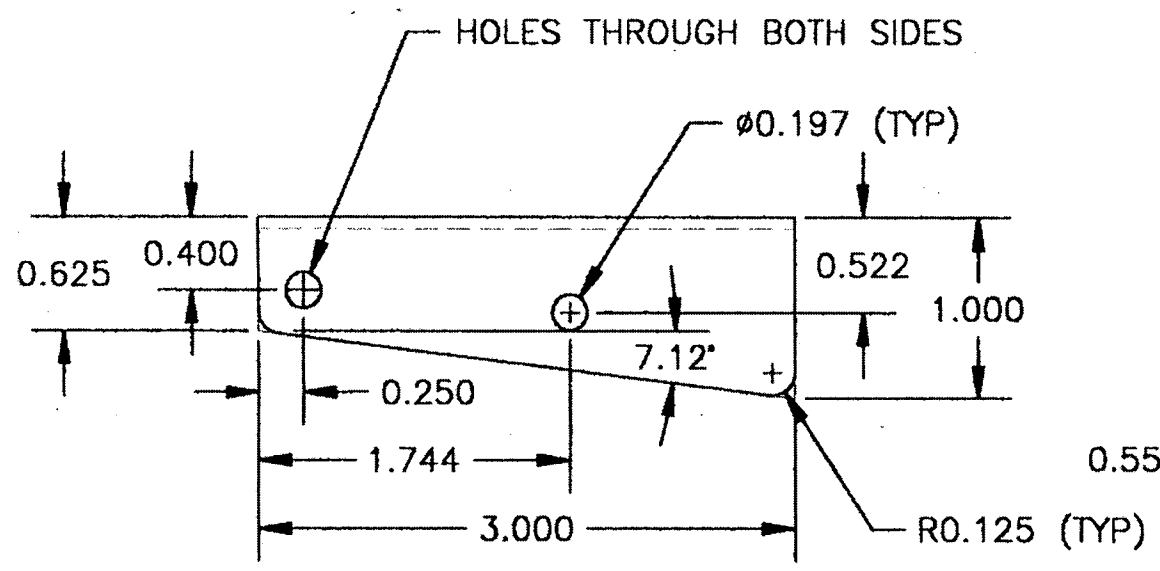
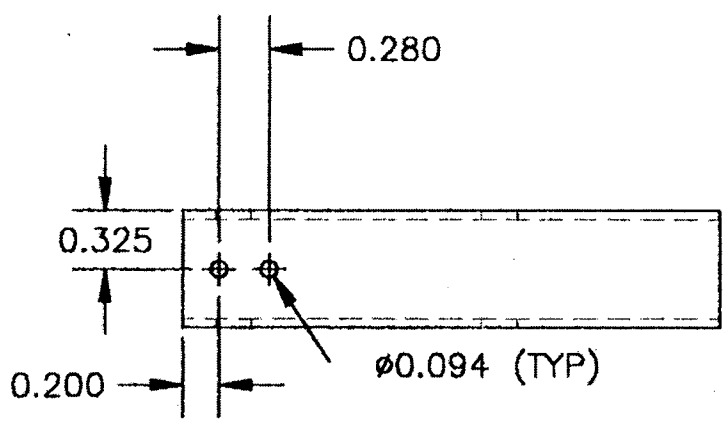
mi 2008/1/11

**DART**



RELEASED  
99002 (6)

DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	B WILLIAMS	APPROVED		DRAWING NO. D2345
DATE	95:02:21	TITLE	LOCK CHANNEL	REV. A SHEET 1 OF 2
		SCALE	1:1	

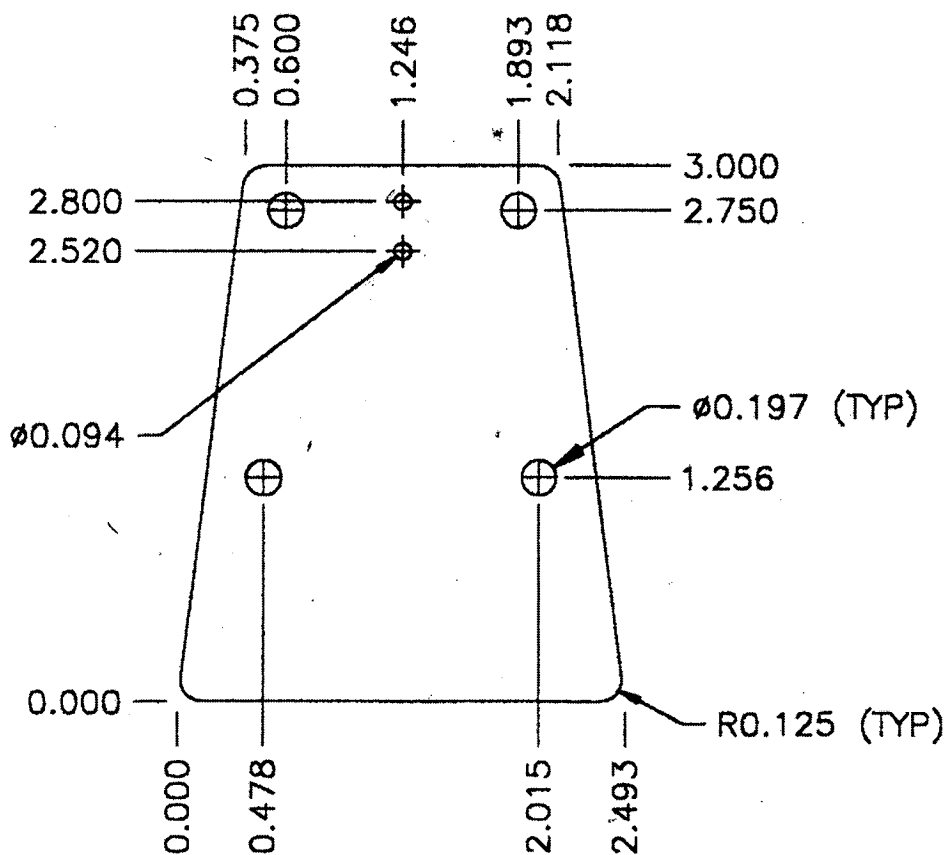


MATERIAL: 304/316 SS 0.050 THICK  
BEND RADIUS: 0.032



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2345	SHEET 2 OF 2
DATE	TITLE		SCALE
95:02:21	LOCK CHANNEL		1:1

RELEASED  
95.06.02 KE



D2345 FLAT PATTERN  
MATERIAL: 304/316 SS 0.050 THICK

